

**PRODUCT :** 6VOPU79  
**DESCRIPTION:** Clear Acrylic Gloss Topcoat  
**USE:** Kitchen cabinets, furniture and other wooden fixtures  
**APPLICATION SYSTEM:** Traditional Spray Gun, Airless, Airmix,

### **CHEMICAL - PHYSICAL CHARACTERISTICS**

**SPECIFIC GRAVITY:** 0.948 ± 0.100 (Kg/l at 68°)  
**DENSITY (WPG):** 7.91 ± 0.100 (lbs/gal US at 68° F)  
**WEIGHT SOLIDS:** 29% ± 1  
**VOLUME SOLIDS:** 21.86% ± 1  
**VISCOSITY:** 55" ± 3 (DIN4 at 68° F) approximately 18" Zahn cup n°4  
**VOC (material):** 5.62 lbs/gal US or 673.08 g/l  
**VOC (coating):** 5.62 lbs/gal US or 673.08 g/l  
**VOC Ratio:** 2.45 lbs VOC/lbs Solids  
**HAPS Ratio:** 1.045 lbs HAPS/lbs solids

### **PREPARATION OF THE PRODUCT**

6VOPU79 100 parts by weight  
6CTN52 20 parts by weight  
SOL-9054 / 6DPU820 30-40 parts by weight

Or

6VOPU79 100 parts by volume  
6CTN52 25 parts by volume  
SOL-9054 / 6DPU820 30 parts by volume

**POT-LIFE:** 4-6 hours

**This product meets U.S.A. TSCA regulations.**

### **APPLICATION CHARACTERISTICS**

**APPLICATION AMOUNTS:** 80-140g/mq  
**NUMBER OF COATS:** 1  
**DRY TIME:**  
At 68° F (4 wet mils)

- **DUST FREE:** 15-20 minutes  
- **MARK-PROOF:** 30-45 minutes  
- **STACKABLE:** 4-6 hours

## **GENERAL PROPERTIES**

6VOPU79 is a Gloss Acrylic Topcoat which contains no matting agents. It has good drying properties and light fastness thanks to the presence of UV Absorbers. This coating provides good surface hardness and resist yellowing when used with 6CTN52 hardener.

For further information, please refer to our technical representatives.

**SHELF LIFE:** 3 years

Data refers to product stored in original, sealed packing.

**STORAGE:** Keep in a cool, well ventilated place; temperature should not exceed 77°- 82.4° F.

**Company Information:** SIRCA S.p.A. has a quality system certified by DNV GL ISO 9001



The information supplied are correct to the best of our knowledge. However, as the coating process depends on many variables and the present application takes place without our supervision, we cannot assume any responsibility for the final result. Sirca guarantees that chemical and physical characteristics of the products are within the reported range. Due to the large variety of substrates and application devices, the purchaser/user should test our products in his own application conditions and safety and environment circumstances. Sirca's technical and sales departments are at customer's disposal for any further information regarding correct application of our products.