

**PRODUCT :** 6CII254  
**DESCRIPTION:** Black Solvent Borne Antique Patina  
**USE:** Suitable for decapè / antiquing effect for furniture, cabinets or other millwork or accessories  
**APPLICATION SYSTEM:** Spray

### **CHEMICAL - PHYSICAL CHARACTERISTICS**

**SPECIFIC GRAVITY:** 0.83 ± 0.100 (Kg/l at 20°C)  
**DENSITY (WPG):** 6.93 ± 0.100 (lbs/gal US at 68° F)  
**WEIGHT SOLIDS:** 4% ± 1  
**VOLUME SOLIDS:** 1 % ± 1  
**VOC (material):** 6.65 lbs/gal US or 796.8 g/l  
**VOC (coating):** 6.65 lbs/gal US or 796.8 g/l  
**VOC Ratio:** 24 lbs VOC/lbs Solids  
**HAPS Ratio:** 0.000 lbs HAPS/lbs solids

### **PREPARATION OF THE PRODUCT**

**6CII244:** 100 Parts by weight/by volume  
**Thinner:** 0-200 Parts by weight/0-150 parts by volume

Depending on the type of application, it could be necessary to thin this product more. It is possible to apply this patina by spray, rag or roller. DPU806 (Acetone) or ethanol are the recommended thinners to be used to reduce this product. For light shades it is recommended to mix this patina with acetone at a 35 / 65 ratio. For dark shades it is recommended to mix this patina with acetone at a 50 / 50 ratio.

**This product meets U.S.A. TSCA regulations.**  
**DSL Inventory: all the components are listed on the DSL inventory.**

### **GENERAL PROPERTIES**

This antique patina look is suitable for applications on clear/pigmented acrylic basecoat (without sanding) or polyurethane/polyester basecoat which have been thoroughly sanded. It is suggested that the solvent based basecoat be allowed to dry for 24 hours before applying the patina. It is possible to brush out / remove any extra patina with scotchbrite to reach your desired effect. It is recommended to apply this product with high atomization air and with lite passes. Over application of this product can cause adhesion issues. This product must be topcoated after application for maximum durability.

For further information, please refer to our technical representatives.

**SHELF LIFE:** 3 years  
Data refers to product stored in original, sealed packing.

**STORAGE:** Keep in a cool, well ventilated place; temperature should not exceed 77° - 82.4° F.

**Company Information:** SIRCA S.p.A. has a quality system certified by DNV GL ISO 9001



The information supplied are correct to the best of our knowledge. However, as the coating process depends on many variables and the present application takes place without our supervision, we cannot assume any responsibility for the final result. Sirca guarantees that chemical and physical characteristics of the products are within the reported range. Due to the large variety of substrates and application devices, the purchaser/user should test our products in his own application conditions and safety and environment circumstances. Sirca's technical and sales departments are at customer's disposal for any further information regarding correct application of our products.