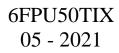


TECHNICAL DATA SHEET



PRODUCT: DESCRIPTION: USE: APPLICATION SYSTEM:

6FPU50TIX

Clear PU sealer Interior furniture, kitchen cabinetry and millwork Traditional spray gun, Airless, Airmix

CHEMICAL - PHYSICAL CHARACTERISTICS

SPECIFIC GRAVITY: DENSITY (WPG): WEIGHT SOLIDS: VOLUME SOLIDS: VISCOSITY: VOC (material): VOC (coating): VOC Ratio: HAPS Ratio: 0.990 <u>+</u> 0.100 (Kg/l at 68°) 8.26 <u>+</u> 0.100 (lbs/gal US at 68° F) 50% <u>+</u> 1 43.36% <u>+</u> 1 45" <u>+</u> 2 (DIN6 at 68° F) approximately 45" Zahn cup n°4 4.13 lbs/gal US or 495.00 g/l 4.13 lbs/gal US or 495.00 g/l 1.00 lbs VOC/lbs Solids 0.635 lbs HAPS/lbs solids

PREPARATION OF THE PRODUCT

6FPU50TIX 6CTH3 DPU820

100 parts by weight 50 parts by weight 20-30 parts by weight

Or

6FPU50TIX 6CTH3 DPU820 100 parts by volume 50 parts by volume 30-40 parts by volume

POT-LIFE:

2 hours (reduced at 20% with DPU820 at 68° F)

This product meets U.S.A. TSCA regulations.

APPLICATION CHARACTERISTICS

APPLICATION AMOUNTS: NUMBER OF COATS: DRY TIME: At 68° F (4 wet mils) 100-150g/mq 3 - 5 (wet mils) max 5 up to 60-90 minutes one from the other

- DUST FREE:	20-25 minutes
- MARK-PROOF:	40-50 minutes
- DRY TO SCUFF SAND AND RECOAT	60 to 90 minutes
-STACKABLE:	12 hours

SIRCA S.p.A. Società a socio unico, soggetta alla direzione e al coordinamento di Sirca Holding S.p.A. - Sede legale: 35010 San Dono di Massanzago (PD) Viale Roma, 85 Italy -Stabilimenti: San Dono di Massanzago (PD) Viale Roma, 85 - Tel. 049/9322311 Fax 049/5797262 - San Giovanni Al Natisone (UD) - Via Comunale del Rovere, 4 -Tel. 0432/747411 - Fax 0432/747444 - Internet: www.sirca.it E-mail: info@sirca.it - Capitale Sociale € 20.000.000 int. vers. - REA Padova n. PD-432682 -Codice Fiscale e Registro imprese di Padova nº 04969690280 P.IVA . IT04969690280

GENERAL PROPERTIES

This Polyurethane Sealer allows for great build and is designed for vertical applications. This sealer is fast drying, very easy to sand and powders with ease. The 6CTH3 hardener allows this coating to be flexible. This Polyurethane Sealer also offers exceptional clarity.

For further information, please contact your technical representative.

SHELF LIFE: 12 months

Data refers to product stored in original, sealed packing.

STORAGE: Keep in a cool, well ventilated place; temperature should not exceed 77°- 82.4° F.

Companion Product:

6OPU77S15Gx0 Clear Polyurethane Topcoat

Company Information: SIRCA S.p.A. has a quality system certified by DNV GL ISO 9001

The information supplied are correct to the best of our knowledge. However, as the coating process depends on many variables and the present application takes place without our supervision, we cannot assume any responsibility for the final result. Sirca guarantees that chemical and physical characteristics of the products are within the reported range. Due to the large variety of substrates and application devices, the purchaser/user should test our products in his own application conditions and safety and environment circumstances. Sirca's technical and sales departments are at customer's disposal for any further information regarding correct application of our products.

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