

**PRODUCT:** 6OPA9330Gx0  
**DESCRIPTION:** White Acrylic Topcoat for Exterior projects.  
**USE:** Exterior cabinetry and furniture  
**APPLICATION SYSTEM:** Traditional Spray guns, Airmix, Airless

**CHEMICAL - PHYSICAL CHARACTERISTICS\***

**SPECIFIC GRAVITY:** 1.320 ± 0.100 (Kg/l at 68°)  
**DENSITY (WPG):** 11.02 ± 0.100 (lbs/gal US at 68° F)  
**WEIGHT SOLIDS:** 56% ± 1  
**VOLUME SOLIDS:** 33.93% ± 1  
**VISCOSITY:** 90" ± 5 (DIN6 at 68° F) approximately 80" Zahn cup n°4  
**VOC (material):** 4.85 lbs/gal US or 580.80 g/l  
**VOC (coating):** 4.85 lbs/gal US or 580.80 g/l  
**VOC Ratio:** 0.79 lbs VOC/lbs Solids  
**HAPS Ratio:** 0.325 lbs HAPS/lbs solids

\* All numbers based on 20 sheen.

**PREPARATION OF THE PRODUCT**

6OPA9330Gx0 100 parts by weight  
6CTN52 25 parts by weight  
DPU820 30 to 40 parts by weight  
Or

6OPA9330Gx0 100 parts by volume  
6CTN52 35 parts by volume  
DPU820 35 to 45 parts by volume

**POT-LIFE:** 5 hours

**This product meets U.S.A. TSCA regulations.**

**APPLICATION CHARACTERISTICS**

**COVERAGE:** 425 sqft/gal or 10.4 sqm/l (1mill dried)  
**APPLICATION AMOUNT:** 110-110 g/m<sup>2</sup> 4 - 3 (wet mils)  
**NUMBER OF COATS:** 1 (a second coat can be applied if scuffed first)  
**DRY TIME:**  
At 68° F (4 wet mils)

- **DUST FREE:** 30-35 minutes  
- **DRY TO SAND** 6 hours  
- **MARK-PROOF:** 60-70 minutes  
- **STACKABLE:** 24 hours

**This product is available in 10, 20 and 80 sheen.**

## **GENERAL PROPERTIES**

6OPA9330Gx0 is a White Exterior Acrylic Self-Sealing Topcoat or can be used over 6FA930 Exterior Acrylic White Primer. This coating offers excellent resistance towards external exposure and UV rays. It is best to dilute the first coat to allow the coating to dive into the substrate. This coating is to be applied after an impregnating agent has been applied. This product is not designed to be applied on deck flooring or other walkable surfaces.

For further information, please refer to our technical representatives.

**SHELF LIFE:** 12 months

Data refers to product stored in original, sealed packing.

**STORAGE:** Keep in a cool, well ventilated place; temperature should not exceed 77°- 82.4° F.

**Company Information:** SIRCA S.p.A. has a quality system certified by DNV GL ISO 9001



The information supplied are correct to the best of our knowledge. However, as the coating process depends on many variables and the present application takes place without our supervision, we cannot assume any responsibility for the final result. Sirca guarantees that chemical and physical characteristics of the products are within the reported range. Due to the large variety of substrates and application devices, the purchaser/user should test our products in his own application conditions and safety and environment circumstances. Sirca's technical and sales departments are at customer's disposal for any further information regarding correct application of our products.