







Safety Data Sheet dated 11/4/2020, version 1

1. IDENTIFICATION

Product identifier

Mixture identification:

PU Hardener Trade name: Other means of identification:

Trade code: 6CTH46S06

Recommended use of the chemical and restrictions on use

Recommended use:Surface coating Restrictions on use:

Name, address, and telephone number of the chemical manufacturer, importer, or other responsible party

Company: Sirca S.p.A.

Address:

Viale Roma, 85

35010 S.Dono di Massanzago (PD) - ITALY Tel. +39 0499322311

Distributed by:

GEMINI INDUSTRIES, INC.

2300 Holloway Drive El Reno, OK 73036

USA

Tel. 1-800-262-5710 Fax 1-405-262-9310

www.gemini-coatings.com

Competent person responsible for the safety data sheet:

safety@sirca.it

Emergency phone number

For Hazardous Materials [or Dangerous Goods] Incident

Spill, Leak, Fire, Exposure, or Accident Call CHEMTREC Day or Night

1-800-424-9300 / +1 703-527-3887.

2. HAZARD(S) IDENTIFICATION

Classification of the chemical



Danger, Flam. Liq. 2, Highly flammable liquid and vapour.



Warning, Eye Irrit. 2A, Causes serious eye irritation.



Danger, Resp. Sens. 1, May cause allergy or asthma symptoms or breathing difficulties if inhaled.



Warning, Skin Sens. 1, May cause an allergic skin reaction.



Warning, Carc. 2, Suspected of causing cancer.



Warning, STOT SE 3, May cause respiratory irritation.



Warning, STOT SE 3, May cause drowsiness or dizziness.

Label elements

Hazard pictograms:









Hazard statements:

H225 Highly flammable liquid and vapour.

H319 Causes serious eye irritation.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled. H317 May cause an allergic skin reaction.

H351 Suspected of causing cancer.

H335 May cause respiratory irritation.

H336 May cause drowsiness or dizziness.

Precautionary statements:

P201 Obtain special instructions before use.
P202 Do not handle until all safety precautions have been read and understood.
P210 Keep away from heat/sparks/open flames/hot surfaces. - No smoking.

P240 Ground/bond container and receiving equipment.

P241 Use explosion-proof electrical/ventilating/lighting/equipment.

P242 Use only non-sparking tools.

P243 Take precautionary measures against static discharge.

P261 Avoid breathing dust/fume/gas/mist/vapours/spray.
P264 Wash your face, hands and every exposed part thoroughly after handling.
P271 Use only outdoors or in a well-ventilated area.
P272 Contaminated work clothing should not be allowed out of the workplace.

P280 Wear protective gloves/protective clothing/eye protection/face protection.

P284 [In case of inadequate ventilation] wear respiratory protection.

P302+P352 IF ON SKIN: Wash with plenty of water and soap.

P303+P361+P353 IF ON SKIN (or håir): Take off immediately all contaminated clothing. Rinse skin with water/shower.

P304+P340 IF INHALED: Remove person to fresh air and keep comfortable for breathing.
P304+P341 IF INHALED: If breathing is difficult, remove victim to fresh air and keep at rest in a position comfortable for breathing.
P305+P351+P338 IF IN EYES: Rinse cautiously with water for several minutes. Remove contact lenses, if present and easy to do. Continue rinsing.

P308+P313 IF exposed or concerned: Get medical advice/attention.

P312 Call a POISON CENTER/doctor/... if you feel unwell.

P321 Specific treatment (see supplementary instructions on this label).

P333+P313 If skin irritation or rash occurs: Get medical advice/attention.

P337+P313 If eye irritation persists: Get medical advice/attention.

P342+P311 If experiencing respiratory symptoms: Call a POISON CENTER/doctor/...

P363 Wash contaminated clothing before reuse.
P370+P378 In case of fire: Use a CO2, Foam, Chemical powders for extinction.

P403+P233 Store in a well-ventilated place. Keep container tightly closed.

P403+P235 Store in a well-ventilated place. Keep cool.

P405 Store locked up.

P501 Dispose of contents/container in accordance with applicable regulations.

Special Provisions

None

Hazards not otherwise classified identified during the classification process:

None

Ingredient(s) with unknown acute toxicity:

None.

Additional classification information

NFPA rating:





HMIS rating:



3. COMPOSITION/INFORMATION ON INGREDIENTS

Substances

Mixtures

Hazardous components within the meaning of 29 CFR 1910.1200 and related classification:

>= 25% - < 48% n-butyl acetate
REACH No.: 01-2119485493-29-xxxx, Index number: 607-025-00-1, CAS: 123-86-4, EC: 204-658-1



B.6/3 Flam. Liq. 3 H226



A.8/3 STOT SE 3 H336

>= 20% - < 25% Hesamethylene diisocyanate, oligomerisation product CAS: 28182-81-2



A.1/4/Inhal Acute Tox. 4 H332



A.4.2/1 Skin Sens. 1 H317



A.8/3 STOT SE 3 H335

>= 12.5% - < 20% Alifatic-aromatic polyisocyanate CAS: 26426-91-5



A.3/2A Eye Irrit. 2A H319



A.4.2/1 Skin Sens. 1 H317

>= 9.9% - < 12.5% 4-methylpentan-2-one; isobutyl methyl ketone REACH No.: 01-2119473980-30-xxxx, Index number: 606-004-00-4, CAS: 108-10-1, EC: 203-550-1



A.8/3 STOT SE 3 H336



B.6/2 Flam. Liq. 2 H225



A.6/2 Carc. 2 H351



A.3/2A Eye Irrit. 2A H319



A.8/3 STOT SE 3 H335





A.1/4/Inhal Acute Tox. 4 H332

>= 0.5% - < 1% xylene [isomer mixture]
REACH No.: 01-2119488216-32-xxxx, Index number: 601-022-00-9, CAS: 1330-20-7, EC: 215-535-7



B.6/3 Flam. Liq. 3 H226



A.10/1 Asp. Tox. 1 H304



A.3/2A Eye Irrit. 2A H319



A.8/3 STOT SE 3 H335



A.9/2 STOT RE 2 H373



A.2/2 Skin Irrit. 2 H315



A.1/4/Dermal Acute Tox. 4 H312



A.1/4/Inhal Acute Tox. 4 H332

>= 0.2% - < 0.25% ethylbenzene Index number: 601-023-00-4, CAS: 100-41-4, EC: 202-849-4



A.10/1 Asp. Tox. 1 H304



B.6/2 Flam. Liq. 2 H225



A.2/2 Skin Irrit. 2 H315



A.1/4/Inhal Acute Tox. 4 H332



A.6/2 Carc. 2 H351

>= 0.1% - < 0.2% hexamethylene-di-isocyanate
REACH No.: 01-2119457571-37-xxxx, Index number: 615-011-00-1, CAS: 822-06-0, EC: 212-485-8



4.3/2A Eye Irrit. 2A H319



A.8/3 STOT SE 3 H335



A.2/2 Skin Irrit. 2 H315



A.4.1/1 Resp. Sens. 1 H334



A.4.2/1 Skin Sens. 1 H317



A.1/3/Inhal Acute Tox. 3 H331



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4. FIRST-AID MEASURES

Description of necessary measures

In case of skin contact:

Immediately take off all contaminated clothing.

Remove contaminated clothing immediately and dispose off safely.

After contact with skin, wash immediately with soap and plenty of water.

In case of eyes contact:

After contact with the eyes, rinse with water with the eyelids open for a sufficient length of time, then consult an opthalmologist

immediately.

Protect uninjured eye.

In case of Ingestion:

Do not under any circumstances induce vomiting. OBTAIN A MEDICAL EXAMINATION IMMEDIATELY.

In case of Inhalation:

In case of inhalation, consult a doctor immediately and show him packing or label.

Most important symptoms/effects, acute and delayed

None

Indication of immediate medical attention and special treatment needed

In case of accident or unwellness, seek medical advice immediately (show directions for use or safety data sheet if possible).

None

5. FIRE-FIGHTING MEASURES

Suitable extinguishing media:

In case of fire: Use a CO2, Foam, Chemical powders for extinction.

Unsuitable extinguishing media:

None in particular.

Specific hazards arising from the chemical
Do not inhale explosion and combustion gases.

Burning produces heavy smoke.

Hazardous combustion products:

None

Explosive properties: N.A. Oxidizing properties: NΑ

Special protective equipment and precautions for fire-fighters

Use suitable breathing apparatus

Collect contaminated fire extinguishing water separately. This must not be discharged into drains.

Move undamaged containers from immediate hazard area if it can be done safely

6. ACCIDENTAL RELEASE MEASURES

Personal precautions, protective equipment, and emergency procedures

Wear personal protection equipment.

Remove all sources of ignition.

Wear breathing apparatus if exposed to vapours/dusts/aerosols.

Provide adequate ventilation.

Use appropriate respiratory protection.

See protective measures under point 7 and 8.

Methods and materials for containment and cleaning up

Wash with plenty of water.

7. HANDLING AND STORAGE

Precautions for safe handling

Avoid contact with skin and eyes, inhalation of vapours and mists.

Exercise the greatest care when handling or opening the container.

Do not use on extensive surface areas in premises where there are occupants.

Use localized ventilation system.

Don't use empty container before they have been cleaned.

Before making transfer operations, assure that there aren't any incompatible material residuals in the containers.

See also section 8 for recommended protective equipment.

Advice on general occupational hygiene:

Contamined clothing should be changed before entering eating areas.

Do not eat or drink while working. Conditions for safe storage, including any incompatibilities

Always keep in a well ventilated place.

Keep away from unguarded flame, sparks, and heat sources. Avoid direct exposure to sunlight. Keep away from flame and sparks. Avoid accumulating electrostatic charge. Place recipients on the ground whilst decanting, and wear anti-static clothing and shoes.

Keep away from food, drink and feed.

Incompatible materials:

None in particular.



Instructions as regards storage premises: Cool and adequately ventilated. Safety electric system. Storage temperature: Store at ambient temperature.

8. EXPOSURE CONTROLS/PERSONAL PROTECTION

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Control parameters
             n-butyl acetate - CAS: 123-86-4
                            TWA (Italia) - TWA: 150 ppm - STEL: 200 ppm
                           ACGIH - TWA(8h): 50 ppm - STEL: 150 ppm - Notes: Eye and URT irr
             4-methylpentan-2-one; isobutyl methyl ketone - CAS: 108-10-1
                            (OEL (IT)) - TWA(8h): 83 mg/m3, 20 ppm - STEL: 208 mg/m3, 50 ppm - Behaviour: Binding
            (OEL (I1)) - TWA(8h): 83 mg/m3, 20 ppm - STEL: 208 mg/m3, 30 ppm - Benaviour: Binding EU - TWA(8h): 83 mg/m3, 20 ppm - STEL: 208 mg/m3, 50 ppm ACGIH - TWA(8h): 20 ppm - STEL: 75 ppm - Notes: A3, BEI - URT irr, dizziness, headache xylene [isomer mixture] - CAS: 1330-20-7 (OEL (IT)) - TWA(8h): 221 mg/m3, 50 ppm - STEL: 442 mg/m3, 100 ppm - Behaviour: Binding - Notes: pelle EU - TWA(8h): 221 mg/m3, 50 ppm - STEL: 442 mg/m3, 100 ppm - Notes: Skin ACGIH - TWA(8h): 100 ppm - STEL: 150 ppm - Notes: A4, BEI - URT and eye irr, CNS impair
             ethylbenzene - CAS: 100-41-4
                            (OEL (IT)) - TWA(8h): 442 mg/m3, 100 ppm - STEL: 884 mg/m3, 200 ppm - Behaviour: Binding - Notes: pelle
            EU - TWA(8h): 442 mg/m3, 100 ppm - STEL: 884 mg/m3, 200 ppm - Notes: Skin ACGIH - TWA(8h): 20 ppm - Notes: A3, BEI - URT irr, kidney dam (nephropathy), cochlear impair hexamethylene-di-isocyanate - CAS: 822-06-0
                           (OEL (IT)) - TWA: 0.005 ppm
ACGIH - TWA(8h): 0.005 ppm - Notes: URT irr, resp sens
DNEL Exposure Limit Values
             n-butyl acetate - CAS: 123-86-4
                         Worker Professional: 600 mg/m3 - Exposure: Human Inhalation - Frequency: Short Term, local effects Worker Professional: 300 mg/m3 - Exposure: Human Inhalation - Frequency: Long Term, local effects Worker Professional: 11 mg/kg - Exposure: Human Dermal - Frequency: Long Term, systemic effects Worker Professional: 11 mg/kg - Exposure: Human Dermal - Frequency: Short Term, systemic effects
                          Consumer: 300 mg/kg - Exposure: Human Inhalation - Frequency: Short Term, local effects
                          Consumer: 35.7 mg/m3 - Exposure: Human Inhalation - Frequency: Long Term, local effects
                          Consumer: 6 mg/kg - Exposure: Human Dermal - Frequency: Short Term, systemic effects
            Consumer: 2 mg/kg - Exposure: Human Dermial - Frequency: Snort Term, systemic effects
Consumer: 2 mg/kg - Exposure: Human Oral - Frequency: Snort Term, systemic effects
Consumer: 2 mg/kg - Exposure: Human Oral - Frequency: Short Term, systemic effects
Hesamethylene diisocyanate, oligomerisation product - CAS: 28182-81-2
Worker Industry: 0.5 mg/m3 - Exposure: Human Inhalation - Frequency: Long Term, local effects
                          Consumer: 1 mg/m3 - Exposure: Human Inhalation - Frequency: Short Term, systemic effects
             4-methylpentan-2-one; isobutyl methyl ketone - CAS: 108-10-1
                          Worker Industry: 208 mg/m3 - Exposure: Human Inhalation - Frequency: Short Term (acute)
                          Worker Industry: 208 mg/m3 - Exposure: Human Inhalation - Frequency: Short Term, local effects
                          Worker Industry: 11.8 mg/kg - Exposure: Human Dermal - Frequency: Long Term (repeated)
Worker Industry: 83 mg/m3 - Exposure: Human Inhalation - Frequency: Long Term (repeated)
                          Worker Industry: 83 mg/m3 - Exposure: Human Inhalation - Frequency: Long Term, local effects Consumer: 155.2 mg/m3 - Exposure: Human Inhalation - Frequency: Short Term (acute)
                          Consumer: 155.2 mg/m3 - Exposure: Human Inhalation - Frequency: Short Term, local effects
                          Consumer: 4.2 mg/kg - Exposure: Human Dermal - Frequency: Long Term (repeated)
                          Consumer: 14.7 mg/m3 - Exposure: Human Inhalation - Frequency: Long Term (repeated)
                          Consumer: 4.2 mg/kg - Exposure: Human Oral - Frequency: Long Term (repeated)
             xylene [isomer mixture] - CAS: 1330-20-7
                          Worker Industry: 180 mg/Kg-bw/day - Exposure: Human Dermal - Frequency: Long Term, systemic effects Worker Industry: 77 mg/m3 - Exposure: Human Inhalation - Frequency: Long Term, systemic effects
                          Consumer: 108 mg/Kg-bw/day - Exposure: Human Dermal - Frequency: Long Term, systemic effects
                          Consumer: 1872 mg/m3 - Exposure: Human Inhalation - Frequency: Long Term, local effects
                          Consumer: 12.5 mg/Kg-bw/day - Exposure: Human Oral - Frequency: Long Term, systemic effects
             ethylbenzene - CAS: 100-41-4
                          Worker Industry: 180 mg/kg/day - Exposure: Human Dermal - Frequency: Long Term, systemic effects
             Worker Industry: 293 mg/m3 - Exposure: Human Inhalation - Frequency: Short Term, local effects Worker Industry: 77 mg/m3 - Exposure: Human Inhalation - Frequency: Long Term, systemic effects hexamethylene-di-isocyanate - CAS: 822-06-0
                          Worker Industry: 0.07 mg/m3 - Exposure: Human Inhalation - Frequency: Short Term, systemic effects
                          Worker Industry: 0.035 mg/m3 - Exposure: Human Inhalation - Frequency: Long Term, systemic effects
                          Worker Industry: 0.035 mg/m3 - Exposure: Human Inhalation - Frequency: Long Term, local effects
PNEC Exposure Limit Values
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n-butyl acetate - CAS: 123-86-4 Target: Fresh Water - Value: 0.18 mg/l Target: Marine water - Value: 0.018 mg/l

Target: Freshwater sediments - Value: 0.981 mg/kg Target: Marine water sediments - Value: 0.0981 mg/kg



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Target: Soil (agricultural) - Value: 0.0903 mg/kg
                                    Target: STP - Value: 35.6 mg/l
                 Hesamethylene diisocyanate, oligomerisation product - CAS: 28182-81-2
Target: STP - Value: 6.46 mg/l
4-methylpentan-2-one; isobutyl methyl ketone - CAS: 108-10-1
Target: Fresh Water - Value: 0.6 mg/l
Target: Marine water - Value: 0.06 mg/l
                                    Target: Freshwater sediments - Value: 8.27 mg/kg
                 Target: Freshwater sediments - Value: 0.87 mg/kg
Target: Marine water sediments - Value: 0.83 mg/kg
Target: Soil (agricultural) - Value: 1.3 mg/kg
xylene [isomer mixture] - CAS: 1330-20-7
Target: Fresh Water - Value: 0.327 mg/l
Target: Fresh Water - Value: 0.327 mg/l
Target: occasional emission - Value: 0.327 mg/l
                                    Target: Microorganisms in sewage treatments - Value: 6.58 mg/l
                                    Target: Soil (agricultural) - Value: 2.31 mg/kg - Notes:: dry Target: Marine water sediments - Value: 12.46 mg/kg - Notes:: dry
                  Target: Freshwater sediments - Value: 12.46 mg/kg - Notes:: dry ethylbenzene - CAS: 100-41-4
                                    Target: Fresh Water - Value: 0.1 mg/l
Target: Marine water - Value: 0.01 mg/l
                                    Target: Freshwater sediments - Value: 13.7 mg/l
                                    Target: Marine water sediments - Value: 13.7 mg/l
                 Target: occasional emission - Value: 0.1 mg/l hexamethylene-di-isocyanate - CAS: 822-06-0
                                   Inylene-di-isocyanate - CAS: 822-06-0
Target: Marine water - Value: 0.00774 mg/l
Target: Fresh Water - Value: 0.0774 mg/l
Target: Freshwater sediments - Value: 0.01334 mg/kg - Notes:: Dry weight
Target: Marine water sediments - Value: 0.001334 mg/kg - Notes:: Dry weight
Target: Soil (agricultural) - Value: 0.0026 mg/kg - Notes:: Dry weight
Target: Microorganisms in sewage treatments - Value: 8.42 mg/l
Appropriate engineering controls:
                 None
Individual protection measures
Eye protection:
                  Use close fitting safety goggles, don't use eye lens.
Protection for skin:
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Use clothing that provides comprehensive protection to the skin, e.g. cotton, rubber, PVC or viton.

Use protective gloves that provides comprehensive protection, e.g. P.V.C., neoprene or rubber.

Use respiratory protection where ventilation is insufficient or exposure is prolonged

Protection for hands:

Thermal Hazards: None

Respiratory protection:

9. PHYSICAL AND CHEMICAL PROPERTIES

Appearance and colour: liquid characteristic Odour: N.A.

Odour threshold: N.A.

pH: N.A.

Melting point / freezing point: < 1° C

Initial boiling point and boiling range: > 55° C

Solid/gas flammability: N.A.

Upper/lower flammability or explosive limits: N.A.

Vapour density: N.A.

Flash point: < 21°C - < 69.8 °F

Use adequate protective respiratory equipment.

Evaporation rate: N.A.
Vapour pressure: N.A.
Relative density: 0.9800 Kg/l a 20°C
Solubility in water: N.A.

Solubility in water: N.A.
Solubility in oil: N.A.
Partition coefficient (n-octanol/water): N.A.
Auto-ignition temperature: > 250° C
Decomposition temperature: N.A.

Viscosity (typical value): 20.00 " Din cup # 4

Miscibility: N.A.
Fat Solubility: N.A.
Conductivity: N.A.
Substance Groups relevant properties N.A.



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10. STABILITY AND REACTIVITY
           Reactivity
                      It may generate dangerous reactions (See subsections below)
           Chemical stability
                     It may generate dangerous reactions (See subsections below)
           Possibility of hazardous reactions
                     No dangerous reaction is stored and used appropriately.
           Conditions to avoid
                      Avoid accumulating electrostatic charge.
                      Vapours can form explosive mixtures with air.
           Incompatible materials
                     Avoid contact with combustible materials. The product could catch fire.
           Hazardous decomposition products
                     None.
11. TOXICOLOGICAL INFORMATION
          Information on toxicological effects
Toxicological information of the product:
           Toxicological information of the main substances found in the product:
                      n-butyl acetate - CAS: 123-86-4
                      a) acute toxicity:
                                Test: LC50 - Route: Inhalation - Species: Rat > 21 mg/l - Duration: 4h
Test: LD50 - Route: Oral - Species: Rat = 10736 mg/kg - Notes: Method OECD linee guide 402
Test: LD50 - Route: Skin - Species: Rabbit > 14000 mg/kg
                      Hesamethylene diisocyanate, oligomerisation product - CAS: 28182-81-2
                      a) acute toxicity:
                                 Test: LD50 - Route: Oral - Species: Rat > 5000 mg/kg
                                 Test: LC50 - Route: Inhalation - Species: Rat > 400 mg/m3 - Duration: 4h - Source: OCSE -Guide line 403 Test: LD50 - Route: Skin - Species: Rabbit > 2000 mg/kg
                      4-methylpentan-2-one; isobutyl methyl ketone - CAS: 108-10-1
                      a) acute toxicity:
Test: LC50 - Route: Inhalation - Species: Rat = 23.29 g/m3
                                 Test: LD50 - Route: Oral - Species: Rat = 2080 mg/kg
                                 Test: LC50 - Route: Inhalation - Species: Rat = 8.2 mg/l - Duration: 4h
                                 Test: LD50 - Route: Skin - Species: Rabbit = 2000 mg/kg
                      xylene [isomer mixture] - CAS: 1330-20-7
                      a) acute toxicity:
Test: LD50 - Route: Inhalation - Species: Rat = 27 mg/l - Duration: 4h
                                Test: LD50 - Route: Oral - Species: Rat = 3523 mg/kg
Test: LD50 - Route: Skin - Species: Rabbit = 12126 mg/kg
                      ethylbenzene - CAS: 100-41-4
                      a) acute toxicity:
                                 Test: LD50 - Route: Oral - Species: Rat = 3500 mg/kg
Test: LD50 - Route: Oral - Species: Rat = 4710 mg/kg body weight
                                 Test: LD50 - Route: Skin - Species: Rabbit = 15400 mg/kg
                                 Test: LCLo - Route: Inhalation - Species: Rat = 4000 Ppm - Duration: 4h
                      d) respiratory or skin sensitisation:
Test: Skin Sensitization - Route: Skin - Species: Cavia porcellus Negative
                      hexamethylene-di-isocyanate - CAS: 822-06-0
                      a) acute toxicity:
                                 Test: LD50 - Route: Oral - Species: Rat = 746 mg/kg - Notes: Method: OECD TG 401
                                Test: LD50 - Route: Skin - Species: Rabbit > 7000 mg/kg - Notes: Method: OECD TG 402
Test: LC50 - Route: Inhalation - Species: Rat = 0.124 mg/l - Duration: 4h - Notes: Method: OECD TG 403 - Conc. del vapore
                                saturo di 1,6-HDI a 25°C 0,095 mg/l
Test: NOAEL - Route: Inhalation - Species: Rat 0.035 mg/m3 - Duration: 6h - Notes: Method OECD linee guide 453
                                 Test: LOAEL - Route: Inhalation - Species: Rat 0.175 mg/m3 - Duration: 6h - Notes: Method OECD linee guide 453
           Substance(s) listed on the NTP report on Carcinogens:
           Substance(s) listed on the IARC Monographs:
          4-methylpentan-2-one; isobutyl methyl ketone - Group 2B xylene [isomer mixture] - Group 3 ethylbenzene - Group 2B.

Substance(s) listed as OSHA Carcinogen(s):
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hexamethylene-di-isocyanate.
Substance(s) listed as NIOSH Carcinogen(s):



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12. ECOLOGICAL INFORMATION

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Ecotoxicity
              Adopt good working practices, so that the product is not released into the environment.
              n-butyl acetate - CAS: 123-86-4

 a) Aquatic acute toxicity:

                           Endpoint: LC50 - Species: Fish = 64 mg/l - Duration h: 48
             Endpoint: EC50 - Species: Daphnia = 73 mg/l - Duration h: 24
Endpoint: EC50 - Species: Algae = 674 mg/l - Duration h: 72
Hesamethylene diisocyanate, oligomerisation product - CAS: 28182-81-2
              a) Aquatic acute toxicity:
                           Endpoint: LC50 - Species: Fish > 100 mg/l - Duration h: 96
Endpoint: LC50 - Species: Daphnia > 100 mg/l - Duration h: 48
Endpoint: ErC50 - Species: Algae > 100 mg/l - Duration h: 72
              4-methylpentan-2-one; isobutyl methyl ketone - CAS: 108-10-1
             a) Aquatic acute toxicity:
Endpoint: LC50 - Species: Fish > 100 mg/l - Duration h: 96
                           Endpoint: EC50 - Species: Daphnia > 100 mg/l - Duration h: 48 Endpoint: EC50 - Species: Algae > 100 mg/l
              xylene [isomer mixture] - CAS: 1330-20-7
              a) Aquatic acute toxicity:
                           Endpoint: EC50 - Species: Daphnia = 1 mg/l - Duration h: 48
Endpoint: LC50 - Species: Fish = 3.2 mg/l - Duration h: 96
Endpoint: LC50 - Species: Algae = 2.6 mg/l - Duration h: 73
             ethylbenzene - CAS: 100-41-4
             a) Aquatic acute toxicity:
                           Endpoint: LC50 - Species: Fish = 42.3 mg/l - Duration h: 96
Persistence and degradability
Bioaccumulative potential
             N.A
Mobility in soil
             N.A.
```

None 13. DISPOSAL CONSIDERATIONS

Other adverse effects

Waste treatment and disposal methods

Recover, if possible. Send to authorised disposal plants or for incineration under controlled conditions. In so doing, comply with the local and national regulations currently in force.

14. TRANSPORT INFORMATION

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UN number
           ADR-UN Number: 1263
          DOT-UN Number: 1263
IATA-UN Number: 1263
           IMDG-UN Number: 1263
UN proper shipping name
           ADR-Shipping Name: Paint Related material
           DOT-Shipping Name: Paint Related material
IATA-Shipping Name: Paint Related material IMDG-Shipping Name: Paint Related material Transport hazard class(es)
           ADR-Class: 3
           DOT-Class: 3
           IATA-Class: 3
           IMDG-Class: 3
Packing group
           ADR-Packing Group: II
          DOT-Packing Group: II
IATA-Packing group: II
IMDG-Packing group: II
Environmental hazards
           ADR-Enviromental Pollutant: No
           IMDG-Marine pollutant: No
Transport in bulk (according to Annex II of MARPOL 73/78 and the IBC Code)
          No
Special precautions
          ADR-Tunnel Restriction Code: D/E
DOT-Special provisions: 149, B52, IB2, T4, TP1, TP8, TP28
           IATA-Passenger Aircraft: 353
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IATA-Cargo Aircraft: 364 IATA-S.P.: A72 IATA-ERG: 8L IMDG-EmS: F-E, <u>S-E</u>
IMDG-Storage category: B
IMDG-Storage notes: None

15. REGULATORY INFORMATION

USA - Federal regulations

TSCA - Toxic Substances Control Act

List of substances included in the TSCA inventory: n-butyl acetate, Hesamethylene diisocyanate, oligomerisation product,

Alifatic-aromatic polyisocyanate, 4-methylpentan-2-one; isobutyl methyl ketone, xylene [isomer mixture],

hexamethylene-di-isocyanate.

List of substances not included in the TSCA inventory: ethylbenzene. TSCA listed substances:

n-butyl acetate is listed in TSCA Section 4. Section 12b

4-methylpentan-2-one; isobutyl methyl ketone is listed in TSCA Section 4 ethylbenzene is listed in TSCA Section 4.

SARA - Superfund Amendments and Reauthorization Act

Section 302 – Extremely Hazardous Substances: no substances listed.

Section 304 - Hazardous substances: no substances listed

Section 313 - Toxic chemical list: 4-methylpentan-2-one; isobutyl methyl ketone, xylene [isomer mixture], ethylbenzene,

hexamethylene-di-isocyanate.
CERCLA - Comprehensive Environmental Response, Compensation, and Liability Act

Substance(s) listed under CERCLA: n-butyl acetate - Reportable quantity: 5000 pounds

4-methylpentan-2-one; isobutyl methyl ketone - Reportable quantity: 5000 pounds

xylene [isomer mixture] - Reportable quantity: 100 pounds ethylbenzene - Reportable quantity: 1000 pounds

hexamethylene-di-isocyanate - Reportable quantity: 100 pounds. Reportable quantity for mixture: 11055.83195 pounds. CAA - Clean Air Act

CAA listed substances:

n-butyl acetate is listed in CAA Section 111

4-methylpentan-2-one; isobutyl methyl ketone is listed in CAA Section 111, Section 112(b) - HAP, Section 112(b) - HON

xylene [isomer mixture] is listed in CAA Section 111, Section 112(b) - HAP, Section 112(b) - HON

ethylbenzene is listed in CAA Section 111, Section 112(b) - HAP, Section 112(b) - HON hexamethylene-di-isocyanate is listed in CAA Section 112(b) - HAP. CWA - Clean Water Act

CWA listed substances:

n-butyl acetate is listed in CWA Section 311, Section 304

4-methylpentan-2-one; isobutyl methyl ketone is listed in CWA Section 304

xylene [isomer mixture] is listed in CWA Section 311, Section 304

ethylbenzene is listed in CWA Section 311, Section 304, Section 307.

USA - State specific regulations

California Proposition 65
Substance(s) listed under California Proposition 65:

4-methylpentan-2-one; isobutyl methyl ketone - Listed as carcinogen

ethylbenzene - Listed as carcinogen.

Massachusetts Right to know Substance(s) listed under Massachusetts Right to know:

n-butyl acetate 4-methylpentan-2-one; isobutyl methyl ketone

xvlene [isomer mixture]

ethylbenzene

hexamethylene-di-isocyanate.

New Jersey Right to know

Substance(s) listed under New Jersey Right to know:

n-butyl acetate

4-methylpentan-2-one; isobutyl methyl ketone xylene [isomer mixture]

ethylbenzene

hexamethylene-di-isocyanate.

Pennsylvania Right to know

Substance(s) listed under Pennsylvania Right to know:

n-butyl acetate

4-methylpentan-2-one; isobutyl methyl ketone

xvlene [isomer mixture]

ethylbenzene.

16. OTHER INFORMATION



Safety Data Sheet

PU Hardener

Text of phrases referred to under heading 3:

H226 Flammable liquid and vapour.

H336 May cause drowsiness or dizziness. H332 Harmful if inhaled.

H317 May cause an allergic skin reaction. H335 May cause respiratory irritation. H319 Causes serious eye irritation. H225 Highly flammable liquid and vapour.

H351 Suspected of causing cancer. H304 May be fatal if swallowed and enters airways.

H373 May cause damage to organs through prolonged or repeated exposure.

H315 Causes skin irritation.

H312 Harmful in contact with skin.

H334 May cause allergy or asthma symptoms or breathing difficulties if inhaled.

H331 Toxic if inhaled.

Safety Data Sheet dated 11/4/2020, version 1

The information contained herein is based on our state of knowledge at the above-specified date. It refers solely to the product indicated and constitutes no guarantee of particular quality. The information relates only to the specific material and may not be valid for such material used in combination with any other material or in any process.

This Safety Data Sheet cancels and replaces any preceding release.

European Agreement concerning the International Carriage of Dangerous Goods by Road.

ATE: Acute Toxicity Estimate

Acute toxicity Estimate (Mixtures) ATEmix:

Chemical Abstracts Service (division of the American Chemical Society). Classification, Labeling, Packaging. CAS:

CLP:

DNEL: Derived No Effect Level.

EINECS: European Inventory of Existing Commercial Chemical Substances. GHS: Globally Harmonized System of Classification and Labeling of Chemicals.

HMIS: Hazardous Materials Identification System

IARC: International Agency for Research on Cancer

International Air Transport Association.

Dangerous Goods Regulation by the "International Air Transport Association" (IATA).

International Civil Aviation Organization.

Technical Instructions by the "International Civil Aviation Organization" (ICAO). IATA: IATA-DGR:

ICAO: ICAO-TI:

IMDG: International Maritime Code for Dangerous Goods. INCI: International Nomenclature of Cosmetic Ingredients. KSt: Explosion coefficient.

LC50: LD50:

Lethal concentration, for 50 percent of test population.
Lethal dose, for 50 percent of test population.
National Fire Protection Association NFPA: NIOSH: National Institute for Occupational Safety and Health

National Toxicology Program NTP:

OSHA: Occupational Safety and Health Administration

PNEC: Predicted No Effect Concentration.

Regulation Concerning the International Transport of Dangerous Goods by Rail. RID:

STEL: Short Term Exposure limit. Specific Target Organ Toxicity.
Threshold Limiting Value. STOT: TLV: TWA: Time-weighted average