

Sirca®

NORTH AMERICA

2k Polyurethane 6OPU77S15Gxx Series

When durability and performance meets cost effectiveness.

6OPU77S15Gxx is 2k polyurethane technology that protects and enhances woodwork and cabinetry.

6OPU77S15Gxx series is a two-component aromatic polyurethane that delivers a superior level of protection for woodwork.

PRODUCT ADVANTAGES:

- *Smooth touch*
- *Easy mixing ratios 2:1*
- *Hard surface with excellent flexibility*
- *High solids/High film building performance*
- *Superior durability*
- *Formaldehyde free*
- *Great clarity*
- *Excellent chemical and moisture resistance*

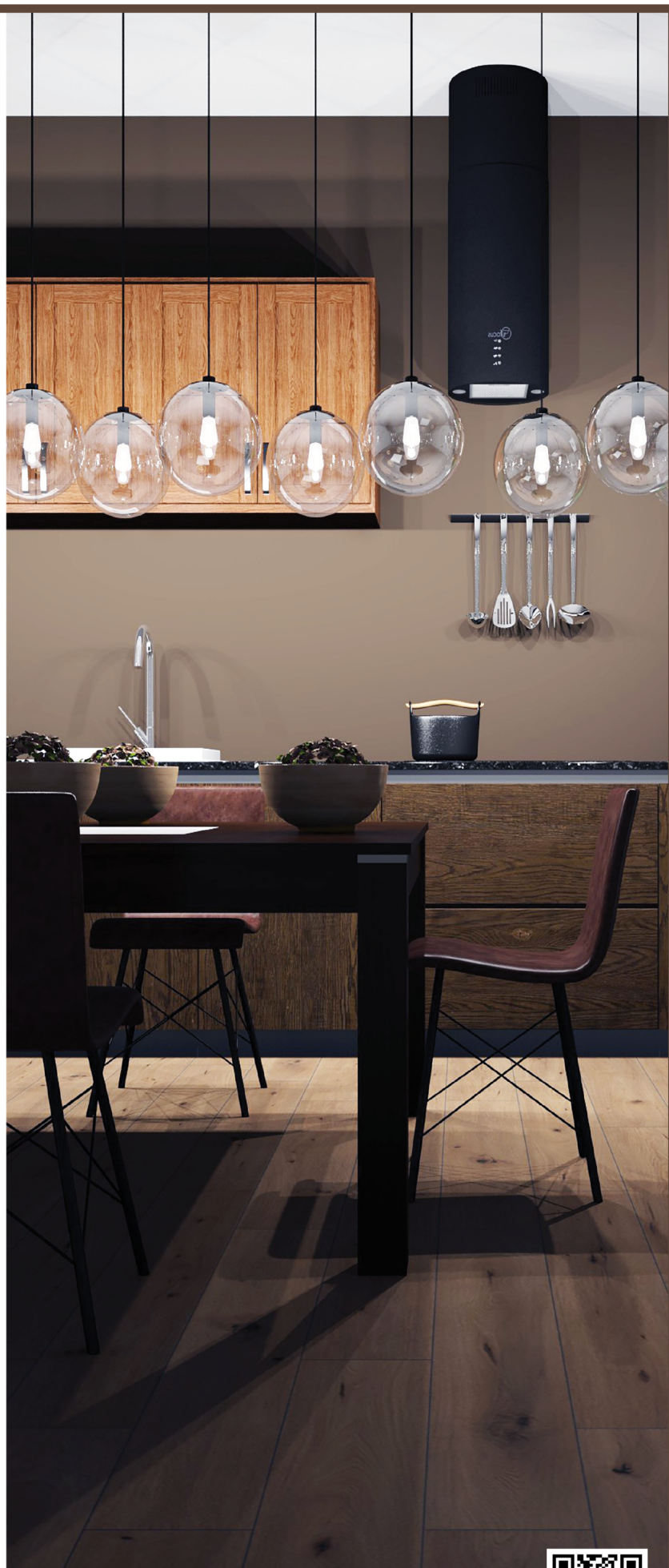


6OPU77S15Gxx Series 2k Polyurethane

6OPU77S15G5	5 Sheen
6OPU77S15G10	10 Sheen
6OPU77S15G20	20 Sheen
6OPU77S15G30	30 Sheen
6OPU77S15G50	50 Sheen
6OPU77S15G80	80 Sheen

Sirca 2K Polyurethane
Sirca's 6OPU77S15Gxx Series is ideal for:

- *Kitchen Cabinetry*
- *Bathroom Cabinetry*
- *Architectural Millwork*
- *Wood Furniture*
- *All Interior Wood Surfaces*



Sirca North America is proud to offer world class Italian Coating Technologies, Service and Support.

For more information call: 800-262-5710 or visit www.SircaNorthAmerica.com



PRODUCT: 6OPU77S15Gx0
DESCRIPTION: Clear PU Topcoat
USE: Interior Furniture and Kitchen Cabinets
APPLICATION SYSTEM: Traditional Spray Gun, Airless, or Airmix

CHEMICAL - PHYSICAL CHARACTERISTICS*

SPECIFIC GRAVITY: 0.985 ± 0.100 (Kg/l at 68°)
DENSITY (WPG): 8.22 ± 0.100 (lbs/gal US at 68° F)
WEIGHT SOLIDS: 46% ± 1
VOLUME SOLIDS: 39% ± 1
VISCOSITY: 70" ± 5 (DIN4 at 68° F) approximately 35" Zahn cup n°3
VOC (material): 4.44 lbs/gal US or 531.90 g/l
VOC (coating): 4.44 lbs/gal US or 531.90 g/l
VOC Ratio: 1.17 lbs VOC/lbs Solids
HAPS Ratio: 1.09 lbs HAPS/lbs solids

* All values are based on 30 sheen.

PREPARATION OF THE PRODUCT

6OPU77S15Gx0 100 parts by weight
6CTH3 50 parts by weight
DPU820 30-40 parts by weight

Or

6OPU77S15Gx0 100 parts by volume
6CTH3 50-55 parts by volume
DPU820 35-45 parts by volume

POT-LIFE: 2 hours (reduced at 20% with DPU820 at 68° F)

This product meets U.S.A. TSCA regulations.

APPLICATION CHARACTERISTICS

COVERAGE: 392 sqft/gal or 9.6 sqm/l (1 mil dried)
APPLICATION AMOUNT: 90-150 g/m² 3 - 6 (wet mils)
NUMBER OF COATS: 1 - 2
DRY TIME:
At 68° F (4 wet mils)

- **DUST FREE:** 30 - 35 minutes
- **MARK-PROOF:** 50 - 60 minutes
- **DRY TO SCUFF SAND:** 30 - 45 minutes
- **STACKABLE:** 12 hours

Sheens Available: 5 - 10 - 20 - 30 - 50 - 80

SHELF LIFE: 3 years.

Data refers to product stored in original, sealed packing.

STORAGE: Keep in a cool, well ventilated place; temperature should not exceed 77° - 82.4° F.

Companion Products:

6FPI35S06 Clear Insulator
6FPU52 Clear PU Sealer
6FPU35 Clear PU Sealer
6FPU50TIX Clear PU TIX Sealer
6PCV2006EST Clear Polyester Sealer
6PCV2019EST Clear Polyester High Build Sealer

