



ITALIAN COATINGS TECHNOLOGY
PRODUCT CATALOG

STATE OF THE ART TECHNOLOGY + ENVIRONMENTALLY CONSCIOUS

WE ARE SIRCA NORTH AMERICA

Sirca North America is focused on providing and developing innovative wood coatings for the professional artisan.

Throughout the years, Sirca has built its reputation on being the leader in coatings development, delivering high performance coatings that meet the demand for every environment around the world.



ITALIAN ENGINEERED

The people of Sirca North America believe that wood is a living material increasingly valuable and ecologically essential to all of us. Choosing the right coating offers the best way to protect and enhance this resource.

Sirca North America offers premium Italian technology along with decades of research and development that has led to safer and more environmentally conscious coatings.

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CLEAR 2K POLYURETHANES

Sirca clear polyurethanes offer extreme durability with the possibility of a higher build finish that offers great flexibility along with a silky smooth touch.

Sirca clear 2k polyurethanes are where durability and performance meets cost effectiveness. The technology of Sirca's 2k polyurethane protects and enhances woodwork and cabinetry.



PRODUCT ADVANTAGES:

- *Smooth Touch*
- *Easy Mixing Ratios*
- *Hard Surface With Excellent Flexibility*
- *High Solids/High Film Building Performance*
- *Superior Durability*
- *Formaldehyde Free*
- *Great Clarity*
- *Excellent Chemical and Moisture Resistance*

SIRCA CLEAR 2K POLYURETHANES ARE IDEAL FOR:

- *Kitchen Cabinetry*
- *Bathroom Cabinetry*
- *Architectural Millwork*
- *Wood Furniture*
- *All Interior Wood Surfaces*

PRODUCT

6FPI35S06

DESCRIPTION

Clear Isolator

6FPU52

2K Clear PU Sealer

6FPU50TIX

2K Clear Sealer for Vertical Hang

6OPU77S15Gxx

2K Clear PU Topcoat • *Available in 5, 10, 20, 30, 50, 80 Sheens*

6LPU136

2K High Performance Clear PU Wet Look Topcoat

6VOPU77

2K Clear PU Gloss Topcoat Converter Regulator



PIGMENTED 2K POLYURETHANES

Pigmented polyurethanes offer extreme durability with great flexibility and the feel of a luxury product. Sirca's 2K pigmented polyurethanes have been developed to create unlimited color options for today's marketplace.



PRODUCT ADVANTAGES:

- *Incredible Hide*
- *Hard Surface with Excellent Flexibility*
- *Great Durability*
- *Formaldehyde Free*
- *Unlimited Colors*
- *Achieve Dark & Light Pastel Colors with Base*
- *Excellent Chemical and Moisture Resistance*

SIRCA PIGMENTED 2K POLYURETHANES ARE IDEAL FOR:

- *Kitchen Cabinetry*
- *Bathroom Cabinetry*
- *Architectural Millwork*
- *Wood Furniture*
- *All Interior Wood Surfaces*

PRODUCT #	DESCRIPTION
6FPU49	2K Neutral Primer
6FPP204	2K Black Primer
6FPP230TIX	2K White Primer
6OPP530Gxx	2K White Pigmented PU Topcoat • <i>Available in 10, 20, 30, 55, 85 Sheen</i>
6OPP530NI	2K White Pigmented PU Topcoat • <i>30 Sheen</i>
6LPP2530NC	2K White Converter Base Wet Look
6LPP2630NC	2K High Performance White Converter Base Wet Look
6CR4072	2K Wet Look Clear Converter Base
6CR4500Gxx	2K Clear Converter Base Pigmented PU • <i>Available in 5,10,20,50,80 Sheens</i>



CLEAR 2K ACRYLIC POLYURETHANES

Acrylic coatings come in many varieties and Sirca North America offers you the options of extended pot-life, scratch resistance, natural effect, and wet-look options along with traditional clear 2K acrylic coatings.



PRODUCT ADVANTAGES:

- *Non-Yellowing*
- *Contains UV Inhibitors*
- *Hard Surface With Excellent Flexibility*
- *Dries Tight to the Pore for Good Grain Definition*
- *Superior Flexibility*
- *Formaldehyde Free*
- *Great Clarity*
- *Excellent Chemical and Moisture Resistance*

SIRCA CLEAR 2K ACRYLIC POLYURETHANES ARE IDEAL FOR:

- *Kitchen Cabinetry*
- *Bathroom Cabinetry*
- *Architectural Millwork*
- *Wood Furniture*
- *All Interior Wood Surfaces*

PRODUCT #	DESCRIPTION
6FPU132I	2K Acrylic Sealer
6OPU400S01	2K Acrylic Natural Effect
6OPU280Gxx	2K Long Pot-Life Acrylic Topcoat • Available in 5, 10, 20, 35, 50, Sheens
6OPU91Gxx	2K Scratch Resistant Topcoat • Available in 5,10,20,30,60 Sheen
6OPU79Gxx	2K Acrylic Topcoat • Available in 5, 10, 20, 30, 50 Sheens
6LPU003	2K Acrylic Wet Look • Non-Yellowing Topcoat
6VOPU79	2K Acrylic Gloss Topcoat Converter Regulator



POLYESTERS & EPOXIES

Sirca polyesters and epoxies give you the option for full fill/high build projects.

DESIGN OPTIONS ARE ENDLESS...



PRODUCT #

DESCRIPTION

6PCV2019EST

High Build Clear Polyester

6PCV2090EST

White Polyester Primer

6FL2700S03

Clear High Gloss Polyester

6AP1

Anti-Greening Cobalt

6AP2

Cobalt

6CP2

Peroxide

6ES3006

Clear Epoxy Resin

6ES36

Hardener for 6ES3006



HARDENERS & REDUCERS

Sirca North America has a complete line of hardeners and solvents that are used with their PUs, acrylics and waterborne finishes.



PRODUCT #	DESCRIPTION
DPU806	Acetone / Polyester Reducer
DPU820	Medium / Fast Reducer
DPU809	Medium Reducer
DPU530	Slow Reducer
DPU520	Retarder (PM Acetate)
6CT20	Isolante Hardener
6CTH3	PU Hardener
6CTH46	PU Specialty Hardener
6CTH46S06	PU Hardener for Special Wet Look Topcoats
6CTN52	Acrylic Hardener
6CTH43	Acrylic Wet Look Hardener
6CW1S02	Waterborne Hardener
6CW5	Waterborne Extended Pot Life Hardener
6CWN20	Waterborne Specialty Hardener
6CWN100	Waterborne Insulating Agent Hardener
6CWN100S01	Waterborne Zero Gloss Hardener



ADDITIVES

Sometimes special additives are needed, Sirca offers optional additives to change the performance or aesthetic look of the coating.



PRODUCT #	DESCRIPTION
6ROP3	Solvent Flattening Paste
6ROW3	Waterborne Flattening Paste
6CRW12	Waterborne Anti-Bleeding Additive
6ADTU700	UV Absorber for Water & Solvent
6CRSB999	Solvent Borne Anti-Microbial Additive
6CRW999	Waterborne Anti-Microbial Additive



CLEAR WATERBORNES

Sirca North America offers a variety of waterborne options from simple 1K to more advanced 2K systems. Several specialty waterborne coatings are also available. ***Being environmentally friendly has never been easier!***



PRODUCT ADVANTAGES:

- *Ease of Use for the Artisan Finisher*
- *Low VOC/Low Open*
- *Superior Clarity*
- *Formaldehyde Free*
- *Available in Clear and Pigmented*
- *Excellent Chemical and Moisture Resistance*
- *Great Durability*
- *Environmentally Friendly*

SIRCA CLEAR WATERBORNES ARE IDEAL FOR:

- *Kitchen Cabinetry*
- *Bathroom Cabinetry*
- *Architectural Millwork*
- *Wood Furniture*
- *All Interior Wood Surfaces*

PRODUCT #	DESCRIPTION
6FW009TIX	1K / 2K Waterborne Sealer
6OW098Gxx	1K Self- Sealing Waterborne Topcoat • <i>Comes in 10, 20, 30 and 60 sheen</i>
6SOWOOD	2K Self-Sealing Natural Effect Waterborne Topcoat
6OWB300	2K Self-Sealing Natural Effect Waterborne Topcoat • <i>Can be brushed, rolled, or sprayed and is considered a floor coating</i>
6CRWB500S1Gxx	2K Clear / Converter Waterborne Topcoat • <i>Comes in 10, 15, 30 and 90 sheen</i>
6OWBX2500	2K Zero Gloss Waterborne Topcoat
6IDROGLOSS	2K High Gloss Waterborne Topcoat



PIGMENTED WATERBORNES

Sirca North America offers a variety of waterborne options from simple 1K to more advanced 2K systems.

The advanced technology of these coatings deliver superb performance while still being eco-friendly.

Going green with Sirca's waterborne products provides superior durability along with the look and feel of traditional coatings.



PRODUCT ADVANTAGES:

- *Ease of Use for the Artisan Finisher*
- *Formaldehyde Free*
- *Non-Yellowing*
- *Low VOC/Low Open*
- *Superior Clarity*
- *Custom Colors*
- *Excellent Chemical and Moisture Resistance*
- *Great Durability*
- *Environmentally Friendly*

SIRCA CLEAR WATERBORNES

ARE IDEAL FOR:

- *Kitchen Cabinetry*
- *Bathroom Cabinetry*
- *Architectural Millwork*
- *Wood Furniture*
- *All Interior Wood Surfaces*

PRODUCT #	DESCRIPTION
6FWPI130	1K / 2K White Waterborne Primer
6FWBP430	1K / 2K White Waterborne Primer
6FWBP440	1K / 2K Black Waterborne Primer
6OWPI530Gxx	1K White Waterborne Topcoat • <i>Comes in 10, 20, 30, 60 Sheens</i>
6OWBP1530Gxx	2K White Waterborne Topcoat • <i>Comes in 10, 20, 30 Sheens</i>



EXTERIOR SOLVENT BORNE ACRYLICS

Sirca North America offers a line of acrylic solvent borne products that are perfect for exterior kitchens, furniture and other wooden fixtures. These coatings offer superior moisture and chemical resistance, UV protection and transparency for different types of hard & soft wood and exotic woods with high tannin content.



PRODUCT ADVANTAGES:

- *Ultimate Flexability for Longevity*
- *Spray or Brush Application*
- *UV Protection*
- *Superior Moisture Resistance*
- *Designed to be used with Waterborne Impregnators*
- *Formaldehyde Free*
- *Great Clarity*

SIRCA EXTERIOR SOLVENT BORNE ACRYLICS ARE IDEAL FOR:

- *Exterior Doors*
- *Exterior Windows*
- *Exterior Millwork*
- *Exterior Shutters*
- *Exterior Cabinetry*

PRODUCT #

DESCRIPTION

6FPU932E

2K Exterior Solvent Borne Acrylic Sealer

6OPU979Gxx

2K Exterior Solvent Borne Acrylic Topcoat • *Comes in 10, 20, 80 Sheens*

6CR9700

2K Exterior Solvent Borne Converter

6FA930

2K White Exterior Solvent Borne Acrylic Primer

6OPA9330Gxx

2K White Exterior Solvent Borne Acrylic Topcoat • *Comes in 10, 20, 80 Sheens*



EXTERIOR WATERBORNES

Sirca North America offers a full line of waterborne exterior products. From impregnating agents to maintenance coatings our products will protect your wooden projects for years to come.

PRODUCT ADVANTAGES:

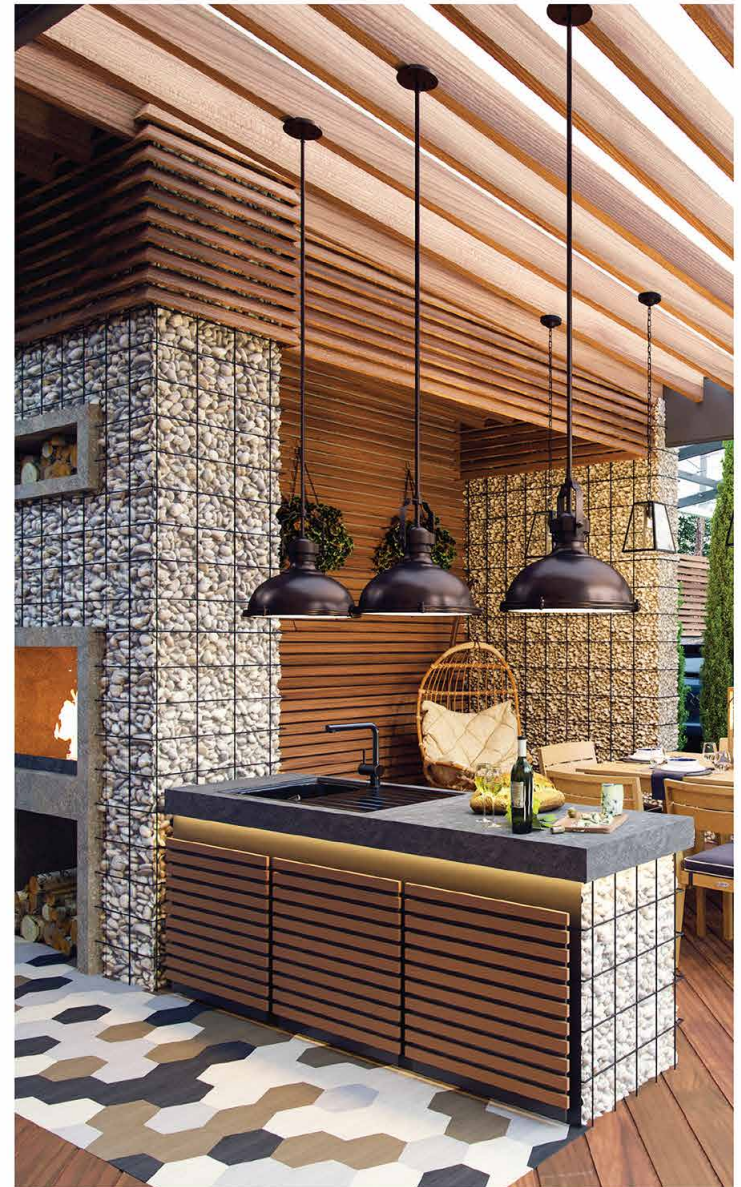
- *Ultimate Flexibility for Longevity*
- *Protection Against Mold, Fungus & Insects*
- *Superior Hang*
- *Formaldehyde Free*
- *Great Clarity*

SIRCA EXTERIOR SOLVENT BORNE ACRYLICS ARE IDEAL FOR:

- *Exterior Doors*
- *Exterior Windows*
- *Exterior Millwork*
- *Exterior Shutters*
- *Exterior Cabinetry*

WATERBORNE EXTERIOR COATINGS

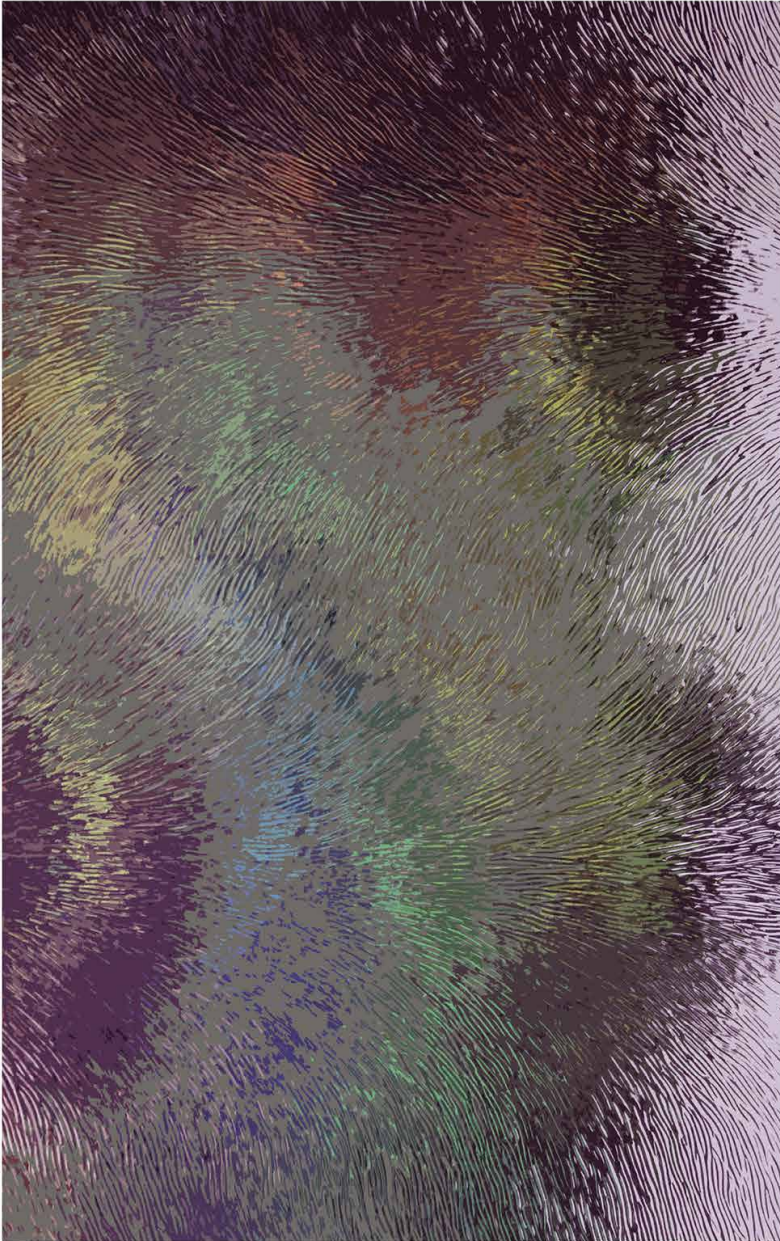
PRODUCT #	DESCRIPTION
6FIW370	2K Waterborne Isolate
6FWE900	Mono Waterborne Sealer
6OWE510G5S04	Mono Clear Waterborne Topcoat - <i>Available only in 5 sheens</i>
6OWE1000Gxx	Mono Clear Waterborne Topcoat <i>Available in 20 and 30 Sheens</i>
6OWE1001Gx0	Mono Honey Tone Waterborne Topcoat - <i>Available in 20 and 30 Sheens</i>
6OWE600Gx0S04	3 N 1 Exterior Waterborne Topcoat - <i>Available in 10 and 25 Sheens</i>
6FWP630	Mono White Waterborne Primer
6OWP230	Mono White Waterborne Topcoat - <i>Available in only 30 Sheens</i>
6IWC1800	Waterborne Wax Effect
6IWC1800S01	Waterborne Wax Effect for Walkable Surfaces
6SIW950	End Grain Sealant
6OWE501	Honey Tone Maintenance Coating
6OWP503	White Maintenance Coating
6OWP506	Clear Maintenance Coating



IMPREGNATING STAINS

PRODUCT #	DESCRIPTION
6IMW4418S05	White Waterborne Impregnating Agent
6IMW9000	Impregnating Agent for Soft Woods
6IMW9400	Impregnating Agent for Hard Woods
6IMW0001	Gel Impregnating Agent
6IMW9016	Light Mahogany Impregnating Stain
6IMW9024	Douglas Impregnating Stain
6IMW9011	Teak Impregnating Stain
6IMW9013	Walnut Impregnating Stain
6IMW9015	Oak Impregnating Stain
6IMW9021	Mahogany Impregnating Stain
6IMW9020	Larch Impregnating Stain
6IMW9066	Chestnut Impregnating Stain
6IMW9051	Warm Walnut Impregnating Stain
6IMW9052	Dark Walnut Impregnating Stain
6IMW9025	Brenner Walnut Impregnating Stain
6IMW9054	Black Impregnating Stain
6IMW9023	Green Impregnating Stain





Special effects look hard to accomplish but Sirca North America's special effects can be mastered with just a little practice. Eye popping, these special effects can take your ordinary project to the next level.

PRODUCT #	DESCRIPTION
6ES1000S51	Light Grey Cement Effect
6ES1000S52	Dark Grey Cement Effect
6ES1003	Rust Effect
6ES1002	Copper Effect
6ES100	Oxidation Solution
6ES101	Oxidation Blocker
6ES1008	Anodized Blue Effect
6CR1660	Anodized Converter
6ES1010S01	Chrome Effect
6ES1010S10	Steel Effect
6ES1005	Glitter Effect
6ES1006	Hammer Tone / Dew Effect / Velvet Effect
6ESW1300	Frost Effect
6ES4000F	Fine Metallic Base
6ES4000M	Medium Metallic Base
6ES4000C	Coarse Metallic Base
6ES4000T	Textured Metallic Base

STAINS, COLORANTS & BINDERS

PRODUCT #

DESCRIPTION

SOLVENT BORNE BINDERS

SBWS-4000

Solvent Borne Wiping Stain Binder
May be Tinted With 6FBU, 6CTE or 6CII Colorants
No Solvent Reduction is Required

SBSS-8000

Solvent Borne Spray Stain Binder
May be Tinted With 6FBU, 6CII or 6CTE Colorants
No Solvent Reduction is Required

SOLVENT BORNE ADDITIVE

6VDT073

Solvent Borne Wiping / Spray Stain Additive
May be Tinted With 6CTE or 6CII Colorants
This Additive Must be Used in Conjunction With Acetone,
HAPS Free Thinner or DPU0041.
[Please refer to the TDS for additional information.](#)

WATERBORNE ADDITIVE

6CTW4400

Waterborne Additive
Waterborne Wiping / Spray Stain Additive
May be Tinted With 6CTE or 6CTW Colorants
This Additive Must be Used in Conjunction With Water.
[Please Refer to the TDS for Additional Information.](#)

6FBU's – Interior Solvent Borne Pigments

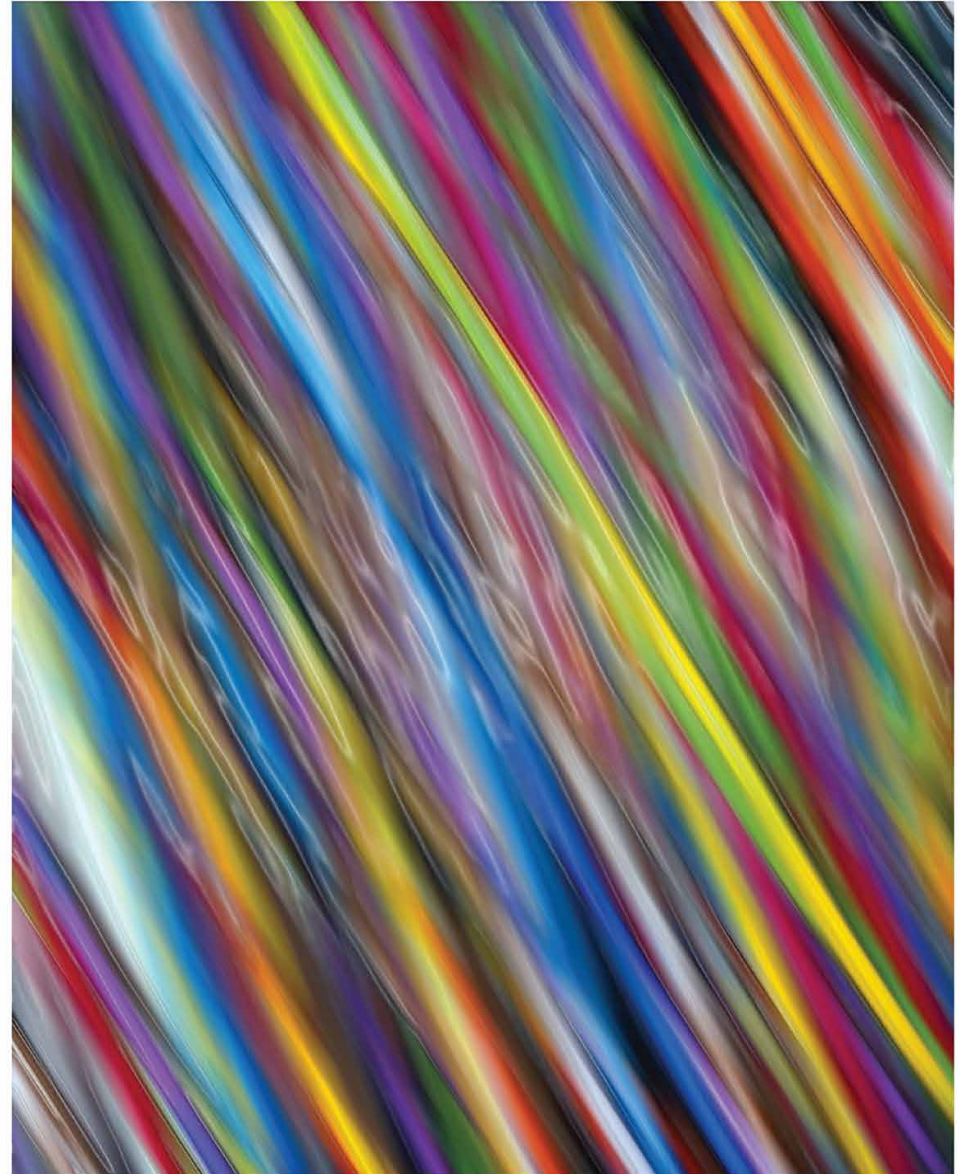
These pigments were developed to tint solvent borne paints but they can also be used with our SBWS-4000 solvent borne wiping stain base and SBSS-8000 solvent borne spray stain base. Due to their tint strength, a lower overall tint load will allow you to reach those deep dark colors.

PRODUCT #	DESCRIPTION
6FBU Colorants	
6FBU01	Yellow Oxide
6FBU02	Orange
6FBU03	Oxide Red
6FBU04	Violet Oxide Red
6FBU05	Blue
6FBU06	Green
6FBU07	Violet
6FBU08	White
6FBU09	Deep Black
6FBU10	Cold Yellow
6FBU11	Lemon Yellow
6FBU12	Gold Yellow
6FBU13	Magenta Pink
6FBU14	Scarlet Red
6FBU15	Bright Red

6PNW – Interior Waterborne Pigments for Stains

These pigments were developed to tint waterborne paints. Due to their tint strength, a lower overall tint load will allow you to reach those deep dark colors.

6PNW Colorants	
6PNW130	White
6PNW131	Lemon Yellow
6PNW132	Sun Yellow
6PNW133	Yellow Oxide
6PNW134	Warm Yellow
6PNW135	Orange
6PNW136	Red Oxide
6PNW137	Warm Sun Yellow
6PNW139	Phthalo Blue
6PNW140	Deep Black
6PNW141	Black
6PNW142	Bright Red
6PNW143	Phthalo Green
6PNW146	Bordeaux Red
6PNW148	Violet
6PNW185	Magenta



6CTE's – Universal Transparent Stains

This product is designed to be used only on interior applications. It is characterized with high transparency and will bring out the beauty of the substrate. These products can be applied as a spray stain or wiping stain once the correct binder and/or solvent has been added. This product can also be used as a shade stain/uniforming stain over sealers.

PRODUCT # DESCRIPTION

Primary Dye Colorants

6CTE5007	Raspberry Red
6CTE5015	Lemon Yellow
6CTE5044	Medium Walnut
6CTE5118	Blue
6CTE5285	Black
6CTE5401	Orange
6CTE5550	Sun Yellow
6CTE5961	Dark Walnut
6CTE5504	Violet Red

Secondary Dye Colorants

6CTE5000	Antique Walnut
6CTE5029	Fair Walnut
6CTE5048	Light Walnut
6CTE5084	Brown Walnut
6CTE5964	Palisander



6CTE5007



6CTE5015



6CTE5044



6CTE5118



6CTE5285



6CTE5401



6CTE5550



6CTE5961



6CTE5504



6CTE5000



6CTE5029



6CTE5048



6CTE5084



6CTE5964

6CII's Colorants/Tints

This product is designed to be used only on interior applications. These tints include micronized pigments that give high hiding power and light resistance. These tints can be combined with 6CTE's to add transparency and brilliance.

These products can be applied as a spray stain or wiping stain once the correct binder and / or solvent has been added.

PRODUCT # DESCRIPTION

Primary Semi-Transparent Colorants

6CII904	Black
6CII905	Yellow
6CII907	Red
6CII908	Blue
6CII910S07	Walnut
6CPI561	White

Secondary Semi-Transparent Colorants

6CII906	Orange
6CII937	Antique Walnut
6CII971	Walnut



6CII904



6CII905



6CII907



6CII908



6CII910 S07



6CPI561



6CII906



6CII937



6CII520

6CTW Semi-Transparent Colorants

This product is designed to be used only on interior applications. These tints include micronized waterborne pigments that give high hiding power and light resistance. These products can be applied as a spray stain or wiping stain once the correct binder and/or solvent has been added.

PRODUCT # DESCRIPTION

Primary Semi-Transparent Colorants

6CTW120	White
6CTW121	White
6CTW124	Black
6CTW125	Yellow
6CTW127	Red
6CTW128	Blue

Secondary Semi-Transparent Colorants

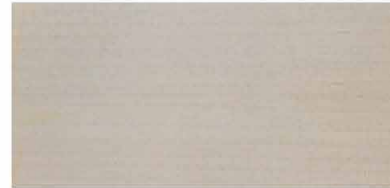
6CTW129	Green
6CTW170	Greenish Walnut
6CTW190	Reddish Walnut



6CTW120



6CTW128



6CTW121



6CTW129



6CTW124



6CTW170



6CTW125



6CTW190



6CTW127

Waterborne Patinas/Powder Glazes

These patinas are designed to provide you with an aged antique effect. These patinas are like traditional powder glazes. The product is suitable for spray applications, to be applied on pigmented or transparent waterborne or solvent borne basecoats. It is suggested that the basecoat be allowed to dry for at least 6 hours before applying the patina. It is possible to brush out / remove any extra patina with scotch-brite to reach your desired effect. It is recommended to apply this product with high atomization air and with light passes. Over application of this product can cause adhesion issues.

This product must be topcoated after application for maximum durability. These patinas are manufactured ready to spray but may be reduced with H2O if necessary. The Waterborne patina binder (6CPW100) must be tinted with 6CTW100 or 6PNW pastes at a ratio from 1 to 5% by weight.

PRODUCT #	DESCRIPTION
6CPW100	Waterborne Patina Binder
6CPW130	White Waterborne Patina

Solvent Borne Patinas/Powder Glazes

These patinas are designed to provide you with an aged antique effect. These patinas are like traditional powder glazes. These patinas need to be reduced with acetone or ethanol before applying. It is suggested that the basecoat be allowed to dry for at least 24 hours before applying the patina. It is possible to brush out / remove any extra patina with scotch-brite to reach your desired effect. It is recommended to apply this product with high atomization air and with light passes. This product must be top-coated after application for maximum durability. For light shades the patinas should be mixed 35 parts patina to 65 parts acetone. For darker shades the patinas should be mixed 50 parts to 50 parts. Over application of product can cause adhesion issues.

PRODUCT #	DESCRIPTION
6CII231	White Solvent Borne Antique Patina
6CII244	Walnut Solvent Borne Antique Patina
6CII254	Black Solvent Borne Antique Patina



6CPW130



6CII231



6CII244



6CII254

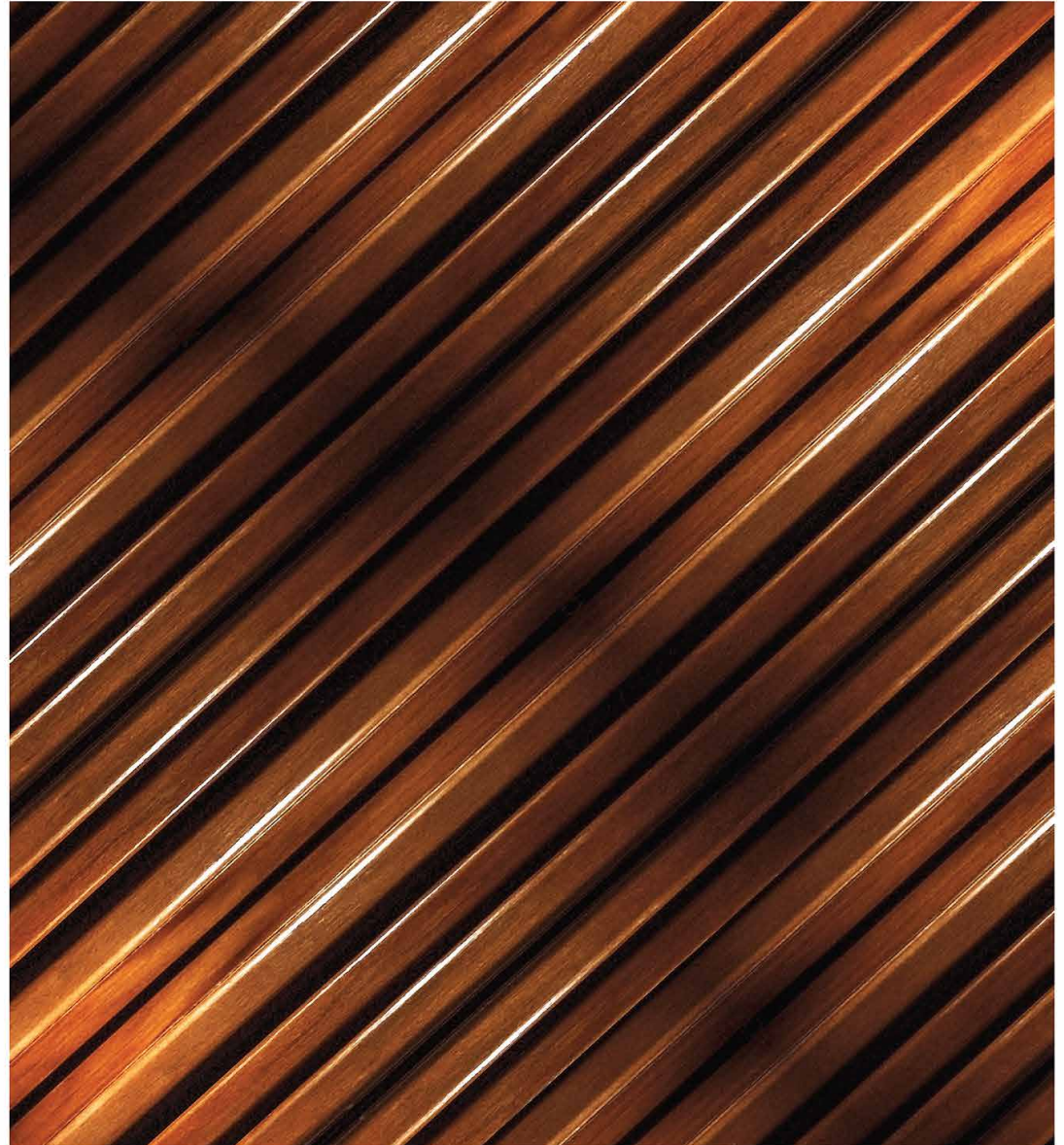
Waterborne Wet Glazes

Sirca's waterborne wet glaze has been developed to allow you to achieve the traditional wet glaze look.

This glaze can be wiped clean or left dirty. It can also be used as a dry brush. This glaze can be applied over sealers or pigmented basecoats, sanded or unsanded.

This glaze only comes in a clear base and can be tinted up to 5% with 6PNW colorants to achieve your desired color.

PRODUCT #	DESCRIPTION
6CWZ470	Waterborne Wet Glaze





About Sirca North America

Sirca North America, a division of Gemini Industries embraces the demands that are forever changing in the woodworking industry. Environmental responsibility, performance requirements, aesthetic trends, and self-expression are all factors that continually shape our landscape of innovative products.

Sirca North America was created as a partnership between Sirca S.p.A. & Gemini Industries and together they provide the highest quality and technically advanced coatings to the woodworking industry.

Sirca founded in 1973 and Gemini Industries founded in 1964 have a rich history in the manufacturing, distribution, and customer service of wood coatings technology. Both Sirca North America and Gemini deliver world-class products along with a commitment to an unrivaled customer experience.

Our Philosophy: Sirca North America provides the best coating solutions to match the quality and support expectations of our valued customers. Let us be your trusted advisor to achieve the most important aesthetic quality of any project, the “FINISH”!

This is what we believe. This is who we are!

PARTNERSHIP IN EXCELLENCE

Gemini is proud to represent the prestigious line of finishing products produced by Sirca Wood Coatings of Italy. Sirca and Gemini have forged a **“Partnership in Excellence”** and we offer the same partnership to you. You can have the premiere quality of Italian Coatings Technology with the power of local support and inventory.

The Sirca/Gemini customer service representative you speak with is part of a wood coatings culture and they will offer you the best possible insights, expertise, and support possible.

*We look forward
to serving you!*



Gemini Coatings, Inc.

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ITALIAN COATINGS TECHNOLOGY



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