

## Technical Data Sheet

**7FPU32I**

22/06/2022

**Version 2**

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BRAND: Sirca.

S.p.A. has a quality system certified by DNV according to standard UNI EN ISO 9001.

### Name and Code

7FPU32I ACRYLIC SEALER .

### Chemical Nature

Acrylic paint.

### Description and performances

Transparent acrylic basecoat.

Product is particularly suitable for light or white stained woods, open grain.

### Additional description of the product

#### Chemical - Technical Properties

Description	Method	Unit of measure	Value - Range
Solid content	I.O. 371	%	27±1
Viscosity DIN 4 @20°C	I.O. 301	seconds	55±5
Specific gravity	I.O. 309	g/cm3	0,930±0,010

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### Field of application

Product: 7FPU32I; 100 parts by weight/100 parts by volume.

Hardener: 7CTN52; 10 parts by weight/10 parts by volume.

Thinner: 7DPU809; 30-40 parts by weight/30-40 parts by volume.

Viscosity (ready to use): 30 seconds DIN4

Pot-Life: 2 hours

Drying conditions: at 20°C

Dust free: 10-15 minutes

Tack free: 30-35 minutes

Stackable: 4-6 hours

Sandable: 6 hours minimum

Application devices: spray and curtain coater

Application amount: 80-120 g/m<sup>2</sup>

Number of layers: 1-3

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### General properties

Acrylic solventborne basecoat with great sandability, transparency and good appearance on wood's grain. The product contains UV filter to prevent the natural yellowing of the wood in time.

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### Storage instructions

Keep the product in a ventilated area; do not exceed 25-28°C. Polyisocyanic hardeners should be protected from frost and humidity. If they have been partially used please close the can tight and use the residual amount in a short time.

EXPIRATION DATE 12 months

The data refers to the product stored in original sealed packaging.

The information supplied are correct to the best of our knowledge. However, as the coating process depends on many variables and the present application takes place without our supervision, we cannot assume any responsibility for the final result. Sirca guarantees that chemical and physical characteristics of the products are within the reported range. Due to the large variety of substrates and application devices, the purchaser/user should test our products in his own application conditions and safety and environment circumstances. Sirca's technical and sales departments are at customer's disposal for any further information regarding correct application of our products