



TECHNICAL DATA SHEET

SBWB-4000
10 - 2022

PRODUCT : **SBWS-4000**
DESCRIPTION: Solvent Borne Wiping Stain Base
USE: For Interior Wood Projects
APPLICATION SYSTEM: Spray and Wipe or Wipe

CHEMICAL - PHYSICAL CHARACTERISTICS

VISCOSITY: 15 #2 Zahn
WEIGHT SOLIDS: 8%
VOLUME SOLIDS: 5.75%
WEIGHT / GALLON: 7.26 lbs / gal
COVERAGE: 92 sq. ft. per gallon at one dry mil
VOC (material): 6.68 lbs/gal or 800 g/l
VOC (coating): 6.68 lbs/gal or 800 g/l
VOC Ratio: 283.31 lbs VOC/lbs solids
HAPS Ratio: 0.6209 lbs HAPS/lbs solids

PREPARATION OF THE PRODUCT

SBWP-4000 100 Parts by weight
Colorants* 0 to 10 Parts by weight

*Colorant: This wiping stain base can be tinted with 6FBU's, 6CTE's and /or 6CII's

DRY TIMES: 3 hours before coating

GENERAL PROPERTIES

This Wiping Stain Base has been developed to be tinted with 6FBU's, 6CTE's and / or 6CII's without the need to add additional solvents or reducers. This base is designed to be applied to sanded raw substrate. This base **can not** be used as a shade stain between clear coats, nor can it be added into a sealer or topcoat. Maximum tint load for this product is 10% by weight.

This Wiping Stain Base was designed for industrial shops with excellent wiping stain characteristics. SBWS-4000 has excellent color stability and settling properties. This product is short filled for tinting. Due to the colorants used to tint this base it is not recommended to be coated with any coatings that use an acid catalyst like PC's and CV's.

For additional information contact your local technical representative.

SHELF LIFE: 2 years

STORAGE: Keep in a cool, well ventilated place; temperature should not exceed 77°- 82.4° F.

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