

COMPANY WITH QUALITY SYSTEM CERTIFIED BY DNV

ISO 9001

Technical Data Sheet

7LPU136 17/10/2022

Version 1

SIRCA S.p.A. - Offices and plant: Viale Roma, 85-35010 Sandono di Massanzago (PD) - Italy - Tel. 049/9322311 ra - 049/5797262 Fax - Internet: www.sirca.it.

BRAND: Sirca.

S.p.A. has a quality system certified by DNV according to standard UNI EN ISO 9001.

Name and Code

7LPU136 CLEAR GLOSS POLYURETHANE.

Chemical Nature

Polyurethane paint.

Description and performances

High gloss transparent polyurethane topcoat. This product is suitable for furniture, office furniture, doors and wooden items in general.

Additional description of the product

Chemical - Technical Properties

Description	Method	Unit of measure	Value - Range
Solid content(*)	I.O. 371	%	48 ± 1
Specific gravity(*)	I.O. 309	g/cm3	0,990±0,010
Viscosity DIN 4 @20°C	I.O. 301	seconds	140 ± 10

^{*} Typical values.

7lpu136|1|ING|17/10/2022 Page 1 di 3



COMPANY WITH QUALITY SYSTEM CERTIFIED BY DNV

ISO 9001

Technical Data Sheet

7LPU136 17/10/2022

Version 1

Field of application

Product: 7LPU136; 100 parts by weight/100 parts by volume. Hardener: 7CTH46S05; 80 parts by weight/80 parts by volume. Thinner: 7DPU530; 40 parts by weight/45 parts by volume.

Optional thinner: 7DPU809; 40 parts by weight/45 parts by volume.

Viscosity (ready to use): 13 Seconds DIN4.

Drying conditions: at 20°C.

Pot-Life: 3-4 hours. Dust free: 15-20 minutes. Tack free: 40-50 Minutes. Stackable: 24 hours.

Application amount: 100-120 g/m².

Number of layers: 1-2.

Application devices: spray grade.

General properties

High gloss polyurethane transparent topcoat with great levelling properties, distinctness of image and good body. This product has also good scratch resistance. It is easy to apply by spraying, preferably on a suitably sanded polyester base. 7LPU136 may be applied in a single coat or in double coat, waiting among one layer to the other a time interval included between 10(e) 15 minutes.

Storage instructions

Keep the product in a ventilated area; do not exceed 25-28°C. Polyisocyanic hardeners should be protected from frost and humidity. If they have been partially used please close the can tigth and use the residual amount in a short time.

EXPIRATION DATE 12 months.

The data refers to the product stored in original sealed packaging.

7lpu136|1|ING|17/10/2022 Page 2 di 3



COMPANY WITH QUALITY SYSTEM CERTIFIED BY DNV

ISO 9001

Technical Data Sheet

7LPU136 17/10/2022

Version 1

The information supplied are correct to the best of our knowledge. However, as the coating process depends on many variables and the present application takes place without our supervision, we cannot assume any responsibility for the final result. Sirca guarantees that chemical and physical characteristics of the products are within the reported range. Due to the large variety of substrates and application devices, the purchaser/user should test our products in his own application conditions and safety and environment circumstances. Sirca's technical and sales departments are at customer's disposal for any further information regarding correct application of our products

7lpu136|1|ING|17/10/2022 Page 3 di 3